

MACHINE LEDGER - Professional Maintenance											SUPPLIER SECTION											ROOT CAUSE												OPERATION COMPLETED EXTRA CYCLE PLANNED OPERATION												KPI		Maintenance Evolution				COST					Total Cost / Component																																	
Machine Diagram - Machine and Subassembly Diagram		Machine name		Model No.		Manufacturer		JENOPTIK		C-Consumable Repairable		Replacement Year		R-		Combined Machine Ledger / PM Calendar 2021												2014		2013		Type of Improvement				Parameter change					EVALUATION																																																	
Subassembly Name		Component		Picture		Number		Name		Manufacturer		Manufacturer's Part No.		NPN Code		Crib Location		Cost of Component		Component Classification		Activity Frequency (weeks) and Based on Machine Cycle		Maintenance Time (min)		SMPF		TMSF		Machine Static/Dynamic		What		Who		January February March April May June July August September October November December												Total Breakdown Number		TFP (hrs)		Total # of Breakdowns		Component TFP (hrs)		Change Configuration				KADEN				PM-AM Transfer				Maintenance type change				Frequency Update / Change Law				Priority				Maintenance Time (all - new)				Total Cost of Management		EVALUATION				
<p><b>INLINE CRANKSHAFT GAGE</b> <b>OP128 CLAMPING WORK PIECE</b></p>		1				1		Parallel Gage		Festo AG & Co. KG		HOP-35.A.8.0.BK						A		As		34.5		P13		Static		Replace		MTMM																																																												
		2				2		Proximity Sensor		Festo AG & Co. KG		SME-8-LED-24 100807								A		C																																																																				
		3				2		Gage Jaw		Hendelwerke für Feinprägung		612715								A		C																																																																				
		4				2		Insert Gage Jaw		Festo AG & Co. KG		1008072								A		C																																																																				
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Do not need to print this section for calculation purposes only

Shutdown Maintenance

PM to AM Transfer

A CLASS COMPONENT

B CLASS COMPONENT

C CLASS COMPONENT

UNIT LEADER RESPONSIBLE FOR UPDATING COMPLETION % WEEKLY

Buy off

A & B only on Mach Ledger