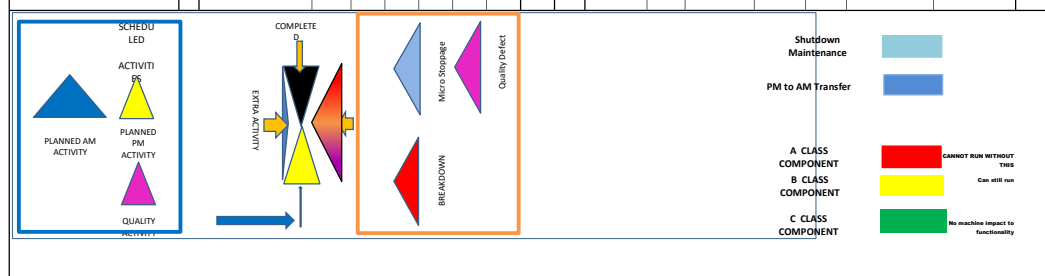


MACHINE LEDGER - Professional Maintenance		SUPPLIER SECTION										OPERATION COMPLETED EXTRA CYCLE PLANNED OPERATION												KPI		Maintenance Evolution						COST					Total Cost / Component																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
Machine name		Model No.		Manufacturer		JENOPTIK										Combined Machine Ledger / PM Calendar 2021												2014		2013		Type of Improvement			Parameter change			2014					2013																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
Machine Diagram - Machine and Subassembly Diagram		Component		Activity Frequency (weeks) and Based on Machine Cycle		Maintenance Time (min)		SMPF		TMSF		Machine Static/Dynamic		What		Who		Replacement Year		R-Consumable/Repairable		January February March April May June July August September October November December												Total Breakdown Number		Total # of Breakdowns		Component TBF (hrs)		Change Configuration			KADEN			PM-AM Transfer			Maintenance type			Frequency Update / Change Law					Frequency Update / Change Law			Total Cost/Management					Total Component Cost																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							
Subassembly Name		Picture		Number		Name		Manufacturer		Manufacturer's Part No.		NPN Code		Crib Location		Cost of Component		Component Classification		Activity Frequency		Maintenance Time		SMPF		TMSF		Machine Static/Dynamic		What		Who		Replacement Year		R-Consumable/Repairable		1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52												Total Breakdown Number		TBF (hrs)		Total # of Breakdowns		Component TBF (hrs)		Change Configuration			KADEN			PM-AM Transfer			Maintenance type			Frequency Update / Change Law					Frequency Update / Change Law			Total Cost/Management					Total Component Cost																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
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Do not need to print this section for calculation purposes only



A & B only on Mach Ledger