SAFETY DATA SHEET (Castro



Section 1. Identification

Product name Alpha SP 68 SDS# 456554 Code 456554-US31

Relevant identified uses of the substance or mixture and uses advised against

Product use Lubricant

For specific application advice see appropriate Technical Data Sheet or consult our

company representative.

Manufacturer Castrol Industrial North America, Inc.

> 150 W. Warrenville Road Naperville, IL 60563

Castrol Industrial North America, Inc. Supplier

150 W. Warrenville Road Naperville, IL 60563

Product Information: +1-877-641-1600 1 (800) 424-9300 CHEMTREC (USA)

EMERGENCY SPILL INFORMATION:

Section 2. Hazards identification

OSHA/HCS status This material is not considered hazardous by the OSHA Hazard Communication

Standard (29 CFR 1910.1200).

Classification of the

substance or mixture

GHS label elements

Signal word No signal word.

Hazard statements No known significant effects or critical hazards.

Not classified.

Precautionary statements

Prevention Not applicable. Response Not applicable. **Storage** Not applicable. Not applicable. **Disposal** Hazards not otherwise Defatting to the skin.

classified

Section 3. Composition/information on ingredients

Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Substance/mixture Mixture

Ingredient name	CAS number	%
Base oil - highly refined	Varies	≥90

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.

Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and

remove any contact lenses. Get medical attention.

Skin contact Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove

contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly

before reuse. Get medical attention if symptoms occur.

Inhalation If inhaled, remove to fresh air. Get medical attention if symptoms occur.

Ingestion Do not induce vomiting unless directed to do so by medical personnel. Get medical

attention if symptoms occur.

Protection of first-aidersNo action shall be taken involving any personal risk or without suitable training.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physicianTreatment should in general be symptomatic and directed to relieving any effects.

Specific treatments No specific treatment.

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

Do not use water jet.

Specific hazards arising

from the chemical

Hazardous combustion

products

In a fire or if heated, a pressure increase will occur and the container may burst.

In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.

combustion products may include the following:

carbon dioxide carbon monoxide

Special protective actions

for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable

training.

Special protective

equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA)

and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency

personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

For emergency responders

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

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Section 6. Accidental release measures

Methods and materials for containment and cleaning up

Small spill Stop leak if without risk. Mo

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste

disposal contractor.

Large spill Stop leak if without risk. Move containers from spill area. Prevent entry into sewers,

water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed

waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Advice on general occupational hygiene

Put on appropriate personal protective equipment (see Section 8).

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Sase oil - highly refined	ACGIH TLV (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 11/2009 Form: Inhalable fraction OSHA PEL (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 6/1993

While specific OELs for certain components may be shown in this section, other components may be present in any mist, vapor or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits.

The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures Wash hands, forearms and face thoroughly after handling chemical products, before

eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

Safety glasses with side shields.

Eye/face protection

Skin protection

Hand protection

Body protection

kin protection

Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Consult your supervisor or Standard Operating Procedure (S.O.P) for special handling

instructions.

Use of protective clothing is good industrial practice. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist

before handling this product.

Other skin protection Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer

and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

Appearance

Physical state
Color
Amber.
Odor
Not available.
Odor threshold
PH
Not available.
Melting point
Not available.
Not available.
Not available.
Not available.
Not available.

Flash point Closed cup: 220°C (428°F) [Pensky-Martens.]

Evaporation rate Not available.

Flammability (solid, gas) Not applicable. Based on - Physical state

Lower and upper explosive

(flammable) limits

Not available.

Vapor pressure Not available.
Vapor density Not available.

Density <1000 kg/m³ (<1 g/cm³) at 15°C

Solubility insoluble in water.

Partition coefficient: n- Not available.

octanol/water

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Section 9. Physical and chemical properties

Auto-ignition temperature Decomposition temperature

Not available. Not available.

Viscosity

Kinematic: 68 mm²/s (68 cSt) at 40°C Kinematic: 8.53 mm²/s (8.53 cSt) at 100°C

Section 10. Stability and reactivity

Reactivity No specific test data available for this product. Refer to Conditions to avoid and

Incompatible materials for additional information.

Chemical stability The product is stable.

Possibility of hazardous

reactions

Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid Avoid all possible sources of ignition (spark or flame).

Incompatible materials Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Information on the likely routes of exposure

Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

Eye contact No known significant effects or critical hazards. Skin contact No known significant effects or critical hazards.

Inhalation Vapor inhalation under ambient conditions is not normally a problem due to low vapor

pressure.

Ingestion No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact No specific data.

Skin contact Adverse symptoms may include the following:

> irritation dryness cracking

Inhalation May be harmful by inhalation if exposure to vapor, mists or fumes resulting from thermal

decomposition products occurs.

Ingestion No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

Not available.

effects

Potential delayed effects Not available.

Long term exposure

Potential immediate Not available.

effects

Potential delayed effects Not available.

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Section 11. Toxicological information

Potential chronic health effects

No known significant effects or critical hazards. General Carcinogenicity No known significant effects or critical hazards. Mutagenicity No known significant effects or critical hazards. No known significant effects or critical hazards. **Teratogenicity Developmental effects** No known significant effects or critical hazards. **Fertility effects** No known significant effects or critical hazards.

Numerical measures of toxicity Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

No testing has been performed by the manufacturer.

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

Mobility in soil

Soil/water partition coefficient (Koc)

Not available.

Mobility Spillages may penetrate the soil causing ground water contamination.

Other adverse effects

No known significant effects or critical hazards.

Other ecological information

Spills may form a film on water surfaces causing physical damage to organisms. Oxygen

transfer could also be impaired.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name		-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

Special precautions for user

Not available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not available.

Section 15. Regulatory information

U.S. Federal regulations

United States inventory

(TSCA 8b)

All components are listed or exempted.

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 311/312

Classification Not applicable.

SARA 313

Form R - Reporting

requirements

This product does not contain any hazardous ingredients at or above regulated

thresholds.

Supplier notification

This product does not contain any hazardous ingredients at or above regulated

thresholds.

State regulations

Massachusetts None of the components are listed.

New Jersey The following components are listed: MINERAL OIL (UNTREATED and MILDLY

TREATED)

Pennsylvania None of the components are listed.

California Prop. 65 WARNING: This product contains a chemical known to the State of California to cause

naphthalene; Ethyl acrylate; 1,4-dioxane; Propylene oxide

WARNING: This product contains a chemical known to the State of California to cause

cancer and birth defects or other reproductive harm.

Ethylene oxide

Other regulations

Australia inventory (AICS) All components are listed or exempted. **Canada inventory** All components are listed or exempted.

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Section 15. Regulatory information

China inventory (IECSC)

Japan inventory (ENCS)

Korea inventory (KECI)

Philippines inventory
(PICCS)

All components are listed or exempted.

All components are listed or exempted.

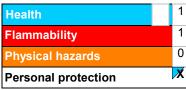
All components are listed or exempted.

REACH StatusFor the REACH status of this product please consult your company contact, as

identified in Section 1.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.)



History

Date of issue/Date of 03/11/2015.

Date of previous issue 02/17/2014.

Key to abbreviations ACGIH = American Conference of Industrial Hygienists

ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

CAS Number = Chemical Abstracts Service Registry Number

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

OEL = Occupational Exposure Limit

SDS = Safety Data Sheet

STEL = Short term exposure limit TWA = Time weighted average

UN = United Nations

UN Number = United Nations Number, a four digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods.

Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Other information

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

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